

## Chemically grown TiO<sub>2</sub> on glass with superior photocatalytic properties



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### ABSTRACT

TiO<sub>2</sub> anatase and Degussa (Enovik) P25 thin films were deposited on glass using the sol–gel technique at 600 and 80 °C, respectively. The structural, morphological and optical properties of the as-grown TiO<sub>2</sub> films were studied against their thickness, for both of the experimental procedures described. Moreover, the photocatalytic activity of the TiO<sub>2</sub> samples was investigated regarding the degradation of stearic acid and the decolorization of methylene blue, under UV-A light illumination. In specific, the 90 nm-thick (4×) Degussa P25 TiO<sub>2</sub> films deposited on glass at 80 °C is by far the more photocatalytically active against methylene blue decolorization, reaching an apparent rate constant of 0.094 min<sup>-1</sup>, while the photocatalytic activity of the 110 nm-thick (4×) TiO<sub>2</sub> thin films deposited on glass at 600 °C by sol–gel show the highest stearic acid disappearance rate, i.e., 9.46 × 10<sup>-8</sup> mol/min (formal quantum efficiency = 10.02 × 10<sup>-3</sup>) at 15 min of UV-A light illumination.

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### Introduction

Development of immobilized TiO<sub>2</sub> films has attracted large scientific interest due to their interesting electrochemical and photocatalytic properties that are widely applied in the field of photocatalysis for various applications such as water treatment, air purification and fuel cells [1–5].

TiO<sub>2</sub> nanopowders, even though they exhibit a high photocatalytic efficiency, they have mostly been used in water suspensions or in small-scale purification systems, thus limiting their practical use due to difficulties in their separation and recovery [1–4]. Supporting photocatalytic materials on a steady substrate can eliminate this issue, opening a whole new range of applications, targeting the decomposition of organic substances originally adsorbed on the surfaces [6,7]. Based on such understanding, many photocatalytic semiconductors including TiO<sub>2</sub> have been already prepared as thin films as well as fine powders using several deposition techniques [8–10]. Since then, many large scale deposition techniques, such as doctor blade and spray coating, have been adopted in order to produce TiO<sub>2</sub>

coated surfaces with photocatalytic and self-cleaning properties [1,7,11–13].

It is generally known that anatase structure of TiO<sub>2</sub> is more efficient as a photocatalyst than rutile, because of its higher energetic level, which enables a higher reduction potential [14]. However, the existence of the anatase phase is not the only essential condition for high efficiency; the photocatalytic activity of TiO<sub>2</sub> thin films can vary considerably and is dependent on many factors, such as film thickness, roughness, grain size and deposition temperature, to name but a few. Hence, it is important to develop deposition methods by which these properties can be controlled.

A common deposition procedure for TiO<sub>2</sub> coatings on steady substrates is the sol–gel technique using alkoxide precursors [15], which determines the grain size, structure, phase and density of sol–gel derived films [16,17].

In this work, we study the photocatalytic properties of TiO<sub>2</sub> thin films, deposited via sol–gel on glass substrates at 600 °C, using alcoholic solutions. The photocatalytic properties of the as-deposited TiO<sub>2</sub> thin films regarding the degradation of stearic acid and the decolorization of methylene blue in aqueous solution under UV-A light illumination are investigated. In particular, the effect of film thickness and grain size of the TiO<sub>2</sub> thin films on their photocatalytic activity is comprehensively studied. Finally, in order to have a straight comparison in the photocatalytic activity between the sol–gel deposited TiO<sub>2</sub> thin films and a reference material, Degussa (Enovik) P25, Aeroxide TiO<sub>2</sub> P25 films, were also

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prepared via spin-coating and photocatalytically characterized under the same conditions.

## Experimental details

### Synthesis of TiO<sub>2</sub> films

#### TiO<sub>2</sub> thin films using the sol-gel technique

The procedure for preparing the TiO<sub>2</sub> films immobilized on glass (10 × 10 mm<sup>2</sup> Corning Eagle 2000 Borosilicate Glass, Specialty Glass Products) is similar to that reported in [18–20]. The reagents, include commercial ultrapure titanium isopropoxide (99.999%, Sigma–Aldrich), absolute ethanol (99.8%, Sigma–Aldrich), and acetylacetone (99.5%, Fluka). 2.8 ml of titanium isopropoxide, was first dissolved in 25 ml of absolute ethanol. The resultant solution was stirred for 15 min at room temperature using a magnetic stirrer to yield a homogeneous, clear and transparent solution. 0.1 ml of acetylacetone was added to the solution as a stabilizing agent, reacting with the alkoxide precursor and modifying the ligand structure, as proposed by Sanchez et al. [15]. In such way, the precursor solution becomes less sensitive to humidity (avoiding precipitation), enabling the hydrolysis and polycondensation reactions to be controlled [20,21]. The deposition was usually performed within 24 h after the solution was prepared, by dropping 30 μl of the precursor solution onto glass substrates which were then rotated at 3000 rpm for 30 s. After processing, the substrates were pre-heated at 350 °C for 10 min to evaporate the solvent and remove the organic residuals from the films. This procedure was repeated up to 4 times (1×, 2×, 3×, 4× times). The films were then annealed in air at 600 °C for 120 min.

#### Degussa (Enovik) P25 TiO<sub>2</sub> films

1×, 2× and 4× films of Degussa (Enovik) P25, Aeroxide TiO<sub>2</sub> P25, were also prepared and used in order to have a comparison in photocatalytic activity between the as-grown TiO<sub>2</sub> thin films and a reference material. Thus, Degussa P25 TiO<sub>2</sub> films on glass substrates were cast by spin-coating on glass (10 × 10 mm<sup>2</sup> Corning Eagle 2000, Borosilicate Glass, Specialty Glass Products) with a 5% (w/v) aqueous slurry of Degussa P25 TiO<sub>2</sub> [22–24]. 30 μl of the Degussa P25 slurry was deposited on the center of the glass substrates and then spun at 3000 rpm for 30 s. The films were then washed with ultrapure water (18.2 MΩ cm) and dried, first in an N<sub>2</sub> gas flow and then in an oven at 80 °C for 1 h.

Prior to deposition, all glass substrates used were cleaned using a Piranha solution (H<sub>2</sub>SO<sub>4</sub>/H<sub>2</sub>O<sub>2</sub> = 3/1), rinsed with ultrapure water and dried under N<sub>2</sub> gas flow. Finally, the thickness of the all TiO<sub>2</sub> films was measured using a stylus profilometer (alpha-step 100, Tencor).

#### Characterization techniques

The crystal structure of all samples was determined by X-ray diffraction (XRD) using a Rigaku (RINT 2000) diffractometer with Cu Kα X-rays, while Raman measurements were carried out using a model Raman spectrometer (Jobin Yvon, ISA – Horiba group model T-64000), with a 514.5 nm line of an air-cooled Ar<sup>+</sup> laser (Spectra-Physics 163-A42) and wavenumber range 50–750 cm<sup>-1</sup>. The surface morphology of the TiO<sub>2</sub> thin films was studied by means of a field emission scanning electron microscope (FE-SEM, JEOL JSM-7000F) and an atomic force microscope (AFM) in tapping mode (Digital Instruments – Nanoscope IIIa), while the surface roughness (RMS) of the as-deposited samples was determined using the scanning probe image processor (SPIP, v. 3.3.5.0) image processing software for nano- and micro-scale microscopy from Image Metrology. Finally, UV–vis transmission spectra were

recorded using a Shimadzu UV-2401 spectrophotometer over the wavelength range of 250–950 nm.

#### Photocatalytic activity studies

There are many different methods that can be used to determine the activity of photocatalytic surfaces. Popular techniques include those based on the photo-oxidation of organic films such as stearic acid [9,23–28], the decolorization of methylene blue in aqueous solutions [29–32], or contact angle changes [24].

#### Stearic acid test

The photocatalytic activity of the as-grown TiO<sub>2</sub> thin films was firstly determined using stearic acid (SA) as a model compound, in which a thin layer of SA is deposited onto the examined sample and its photocatalytic destruction is monitored as a function of time [9,23–28]. This method has gained preference over the years since SA provides a reasonable model compound for solid films that deposit on exterior and interior surfaces. Moreover, SA is very stable under UV illumination in the absence of a photocatalyst film (phenomenon of photolysis). Furthermore, SA can be easily laid down from a methanol or chloroform solution making the test much easier.

A 0.1 M SA (98.5%, Sigma–Aldrich) solution in chloroform was spin-coated on the sample surface under test at a rotation speed of 500 rpm for 30 s. Samples were then dried at 80 °C in air for 10 min.

The decomposition of SA can be demonstrated by FT-IR spectroscopy through the monitoring of the asymmetric C–H stretching mode of the CH<sub>3</sub> group at 2958 cm<sup>-1</sup> and the asymmetric and symmetric C–H stretching modes of the CH<sub>2</sub> group at 2923 and 2853 cm<sup>-1</sup>, respectively. The photocatalytic activity experiments for all TiO<sub>2</sub> samples regarding the decomposition of SA were performed in ambient air and were repeated for five times demonstrating no changes in the % SA conversion, i.e., the observed photocatalytic activity variations were in the order of ~2–3%. The integrated area of the SA C–H stretching peaks (2800–3000 cm<sup>-1</sup>) was monitored using a Fourier transform infrared spectrometer (FT-IR, IRPrestige-21, Shimadzu) before and after black light illumination in a box reactor at certain time intervals. The light source used was an HPK 125 W Philips mercury lamp with main emission wavelength at 365 nm and an incident light intensity of ~8.9 mW/cm<sup>2</sup>. For ease in comparison of the photocatalytic activity between different samples, the integrated area of the C–H stretching peaks (2800–3000 cm<sup>-1</sup>) measured at each irradiation time interval was normalized to the initial integrated area (prior to the irradiation) in order to calculate the percentage of SA remaining as a function of irradiation time. Blank experiments (photolysis) were also performed using bare glass substrates under exactly the same conditions applied for the TiO<sub>2</sub> samples. Finally, the SA disappearance rate (mol/min) and the formal quantum efficiency (FQE) for all TiO<sub>2</sub> thin films were calculated according to the methodology of by Mills and Wang [23] and Paz et al. [33].

#### Methylene blue test

The photocatalytic activity of the TiO<sub>2</sub> samples was also quantified by means of the decolorization of methylene blue (MB) in aqueous solution, which is a typical potent cationic dye that has been widely used as a model organic to probe the photocatalytic performance of photocatalysts [29–32]. 1 ml of MB (82%, Sigma–Aldrich) solution at an initial concentration of 5.4 × 10<sup>-7</sup> mol/l (20 ppm) and a pH value of 5.5, was put in a quartz cell with a surface of ~100 mm<sup>2</sup>. A sample of rectangular geometry (area of 10 × 10 mm<sup>2</sup>) was immersed into the cell and this arrangement (cell+solution+sample) was placed inside a homemade reactor equipped with aluminum reflector sides. Five

UV-A type lamps (vertically overhead of the samples) which predominantly emit at 365 nm (4 W, Philips TL 4 W/08) were used as UV source. The distance between cell and lamps was 13 cm, while the light intensity inside the reactor was  $\sim 1.6$  mW/cm<sup>2</sup>. The MB concentration (decolorization) was monitored by UV-Vis spectroscopy (absorption at  $\lambda_{\max}$ , 665 nm) [29–32] using a Shimadzu UV-2401 spectrophotometer.

As in the case of SA test, photolysis experiments were also performed using bare glass substrates under exactly the same conditions applied for the TiO<sub>2</sub> samples.

## Results and discussion

Fig. 1 depicts typical X-ray diffraction patterns of the TiO<sub>2</sub> thin films deposited by the sol-gel/spin-coating technique after 1, 2, 3 and 4 spinning cycles at 600 °C. The thickness of the 1 $\times$ , 2 $\times$ , 3 $\times$  and 4 $\times$  TiO<sub>2</sub> thin films is  $\sim 30$ ,  $\sim 50$ ,  $\sim 70$  and  $\sim 110$  nm respectively. The diffraction peaks observed for the TiO<sub>2</sub> thin films 25.34°, 37.84°, 48.18° and 54.02° (see Fig. 1(a–c)) are in good agreement with the JCPDS card (No. 84-1286) for the crystal structure of anatase [21–26]. It can be also seen that no other characteristic peaks corresponding to possible impurities are observed in the XRD patterns. Moreover, it can be observed from Fig. 1(a–c) that 4 $\times$  TiO<sub>2</sub> thin films show narrower XRD reflections with significantly higher intensity than the corresponding 1 $\times$ , 2 $\times$  and 3 $\times$  TiO<sub>2</sub> samples, indicating in general an enhanced crystallinity of the TiO<sub>2</sub> thin films with increasing thickness.

Fig. 2 shows a typical Raman Spectrum of the as-grown TiO<sub>2</sub> thin films grown on glass at 600 °C. It is of great significance that all samples (1 $\times$ , 2 $\times$ , 3 $\times$  and 4 $\times$ ) exhibit characteristic TiO<sub>2</sub> phonon structure in the Raman Spectra obtained. The observed phonon frequencies, matching ( $\pm 2$  cm<sup>-1</sup>) with literature [28,34] for anatase TiO<sub>2</sub> are: 145 cm<sup>-1</sup> (E<sub>g</sub>), 200 cm<sup>-1</sup> (E<sub>g</sub>), 399 cm<sup>-1</sup> (B<sub>1g</sub>), 519 cm<sup>-1</sup> (A<sub>1g</sub>) and 642 cm<sup>-1</sup> (E<sub>g</sub>).

Fig. 3(a–d) presents AFM images (scan size 1  $\times$  1  $\mu$ m) of the 30 nm – (1 $\times$ ), 50 nm – (2 $\times$ ), 70 nm – (3 $\times$ ) and 110 nm-thick (4 $\times$ ) TiO<sub>2</sub> thin films deposited on glass substrates via sol-gel at 600 °C,

respectively. It can be observed that all the TiO<sub>2</sub> thin films are homogeneous, crack-free and densely packed, while their grains are significant small. Fig. 3(e) exhibits the variation of grain size (black squares) and surface roughness (RMS, blue stars) of the as-grown TiO<sub>2</sub> thin films as a function of the number of spin-coated layers.

From Fig. 3 one can notice that the as-grown TiO<sub>2</sub> thin films have low roughness (1.3–1.8 nm) and a relatively small variation in grain size ( $15.8 \pm 2$ – $19 \pm 3$  nm) for a number of spinning cycles (1 $\times$ –4 $\times$ , 30–110 nm thick samples), indicating the stability of the as-grown samples using the sol-gel technique in a wide range of thicknesses.

The optical transmittance spectra of the 1 $\times$ –4 $\times$  TiO<sub>2</sub> thin films grown at 600 °C in the wavelength region 250–950 nm are presented in Fig. 4. All the TiO<sub>2</sub> thin films are highly transparent in the visible wavelength region with an average transmittance of about 80–90%, with a fall-off for wavelengths shorter than 350 nm. Furthermore, the optical energy gap values (E<sub>gap</sub>) of the TiO<sub>2</sub> thin films were determined by the extrapolation of the linear portion of ( $\alpha h\nu$ )<sup>2</sup> vs.  $h\nu$  plots (“Tauc” plots). The values obtained for the TiO<sub>2</sub> thin films vary from 3.61 (1 $\times$  TiO<sub>2</sub>) to 3.45 eV (4 $\times$  TiO<sub>2</sub>), similar to the ones reported by [35,36] for anatase TiO<sub>2</sub> thin films obtained using sol-gel approaches. As seen, the estimated values of the band gap for the as-grown TiO<sub>2</sub> thin films are larger than for bulk TiO<sub>2</sub> (3.3 eV), since the films consisting of fine crystallites show “blue shift” [37]. Moreover, one can see that energy band gap of the TiO<sub>2</sub> thin films decrease with thickness (number of spinning layers). This decrease was correlated with grain size increase (as seen in Fig. 3), since when the latter increases the defects and impurities tend to disappear causing a reorganization of the structure.

The decrease of MB concentration (decolorization) for the 1 $\times$ –4 $\times$  TiO<sub>2</sub> thin films under UV-A light irradiation is presented in Fig. 5(a). For comparison reasons, the photolysis curve (no catalyst present) is also displayed. According to the photolysis (black) curve in Fig. 5(a), the MB concentration remained almost constant (decreasing from 100 to  $\sim 96\%$ ) during  $\sim 120$  min irradiation, indicating that the photolysis of MB was almost negligible. All the TiO<sub>2</sub> thin films displayed significant photocatalytic activity, as recorded by the dramatic decrease of the MB concentration, due to the highly oxidative radicals generated on the TiO<sub>2</sub> surfaces under UV-A irradiation [38]. Moreover, the 110 nm-thick (4 $\times$ ) TiO<sub>2</sub> thin film showed better photocatalytic activity, giving  $\sim 93\%$  MB concentration reduction after 60 min irradiation (and  $\sim 97\%$  MB concentration reduction after 90 min). Table 1 summarizes the photocatalytic activity of the TiO<sub>2</sub> thin films regarding the decolorization of MB at 60 and 90 min exposure under UV-A illumination. In addition, the apparent rate constant ( $k$ ) has been

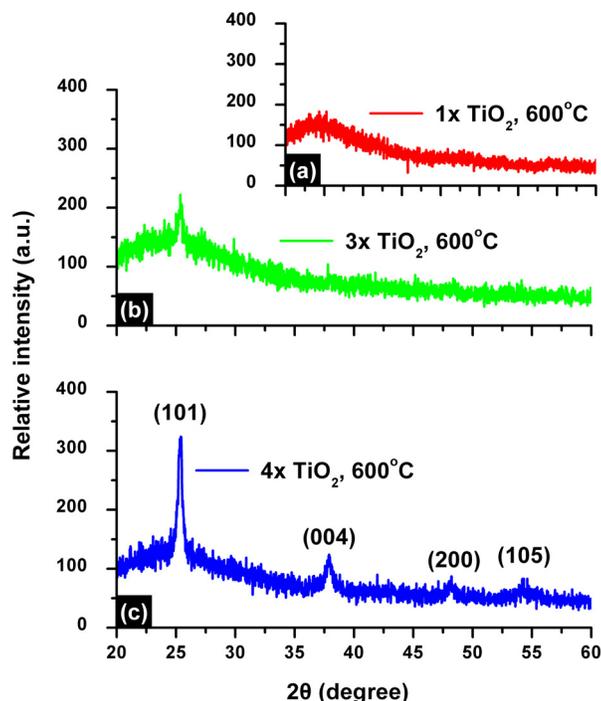


Fig. 1. X-ray diffraction patterns of the TiO<sub>2</sub> thin films deposited by the sol-gel/spin-coating technique after 1 (a), 3 (b) and 4 (c) spinning cycles at 600 °C.

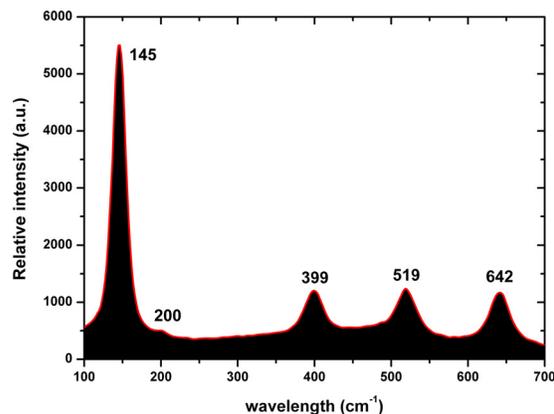
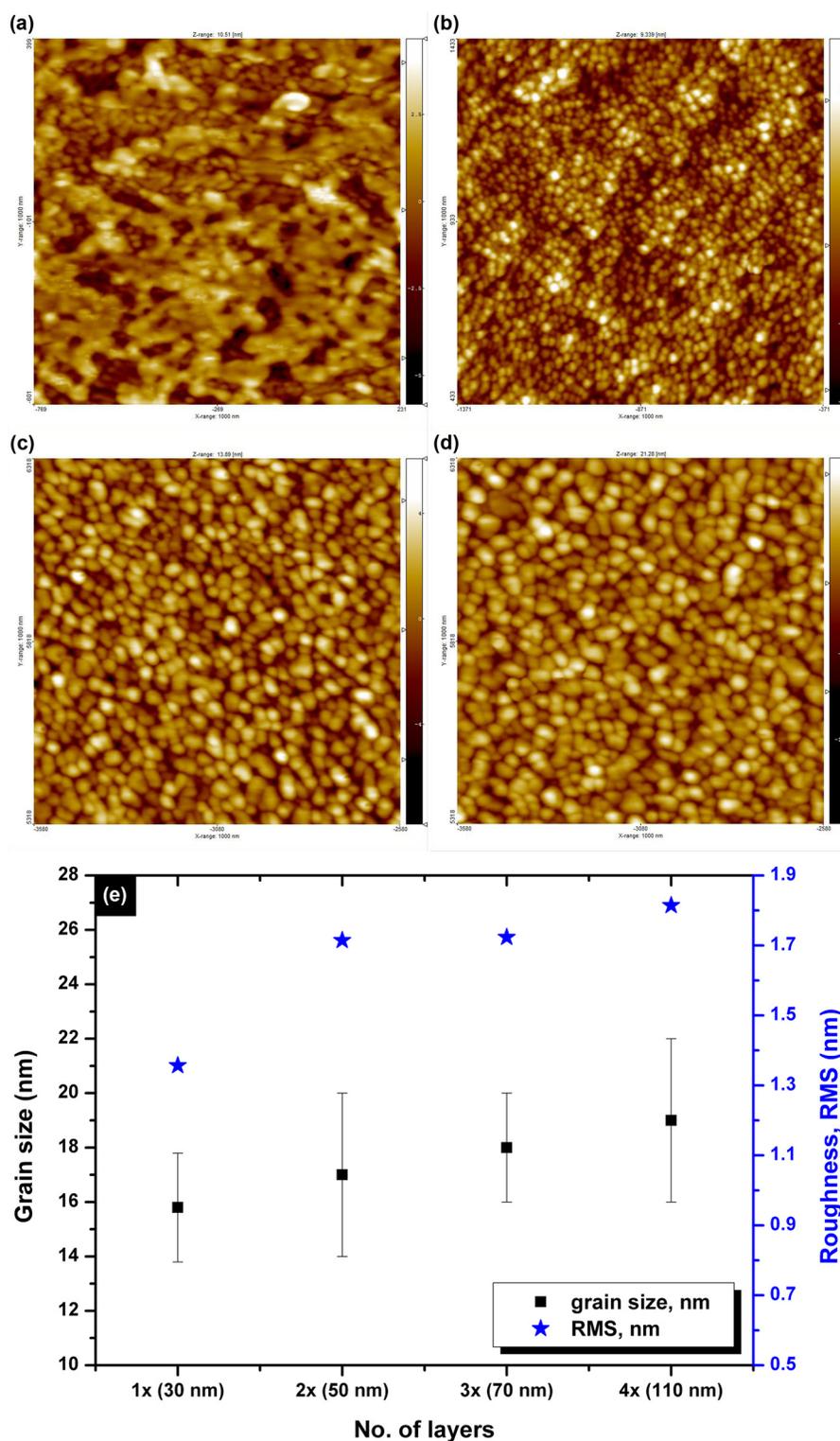


Fig. 2. Typical Raman spectrum of the as-grown TiO<sub>2</sub> thin films deposited on glass by the sol-gel/spin-coating technique at 600 °C.



**Fig. 3.** AFM images (scan size  $1\ \mu\text{m} \times 1\ \mu\text{m}$ ) of the  $1\times$  (a),  $2\times$  (b),  $3\times$  (c), and  $4\times$  (d) TiO<sub>2</sub> thin films deposited on Corning glass substrates via sol-gel at  $600^\circ\text{C}$ , respectively. The grain size (black squares) and surface roughness (RMS, blue stars) of the as-grown TiO<sub>2</sub> thin films as a function of number of spin-coated layers is presented in (e).

calculated as the basic kinetic parameter for the comparison of photocatalytic activities, which was fitted by the equation  $\ln(C_t/C_0) = -kt$ , where  $k$  is apparent rate constant,  $C_t$  is the concentration of MB, and  $C_0$  is the initial concentration of MB. It should be noted that the adjusted  $R$ -square statistic varies from 0.99823 to 0.99915 indicating that the model used for the determination of the apparent rate constant ( $k$ ) is adequate. The

good linear fit of equation  $\ln(C_t/C_0) = -kt$ , shown in the inset of Fig. 5(a), confirms that the photodegradation of MB over TiO<sub>2</sub> photocatalysts follows first-order kinetics. The calculated apparent rate constants were 0.020, 0.029, 0.042 and  $0.054\ \text{min}^{-1}$  for the  $1\times$ ,  $2\times$ ,  $3\times$  and  $4\times$  TiO<sub>2</sub> thin films, respectively.

Fig. 5(b) presents the normalized integrated area of SA vs. irradiation time curves for  $1\times$ – $4\times$  TiO<sub>2</sub> thin films deposited by

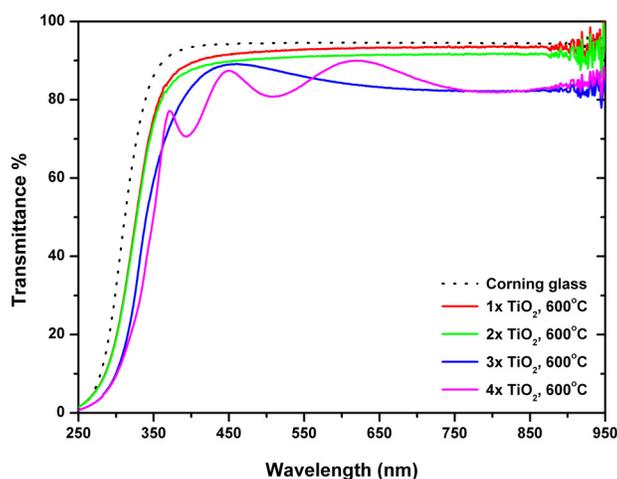


Fig. 4. Optical transmittance spectra of the 1×–4× TiO<sub>2</sub> thin films grown at 600 °C in the wavelength region 250–950 nm.

sol-gel on Corning glass at 600 °C. For comparison reasons, the photolysis curve (no catalyst present) is also displayed. Table 2 summarizes the photocatalytic activity of the TiO<sub>2</sub> thin films regarding the degradation of SA at 15 min exposure of UV-A illumination. Following the methodology explained by Mills and Wang [23] and Paz et al. [33], the SA disappearance rate (mol/min) and the formal quantum efficiency (FQE) at 15 min exposure under UV-A illumination were calculated for all the TiO<sub>2</sub> thin films deposited at 600 °C. As one can notice from Table 2, the photocatalytic activity of all the TiO<sub>2</sub> thin films regarding the % decomposition of SA (as well as the FQE and SA disappearance rates) is always significantly higher than that observed due to photolysis, i.e., light irradiation of SA in the absence of a TiO<sub>2</sub> catalyst. Furthermore, if one takes into account the XRD data from Fig. 1, he will notice that the photocatalytic activity of the TiO<sub>2</sub> thin films is closely associated to their crystallinity. Thus, the 4× TiO<sub>2</sub> thin film shows a FQE value of  $\sim 10.02 \times 10^{-3}$  and a SA disappearance rate of  $\sim 9.46 \times 10^{-8}$  mol/min at 15 min, while the corresponding values of FQE and SA disappearance rate for 3×, 2× and 1× TiO<sub>2</sub> thin films deposited at 600 °C are  $\sim 8.05 \times 10^{-3}$ / $\sim 7.60 \times 10^{-8}$  mol/min,  $\sim 5.24 \times 10^{-3}$ / $\sim 4.95 \times 10^{-8}$  mol/min and

$4.03 \times 10^{-3}$ / $\sim 3.81 \times 10^{-8}$  mol/min, respectively. Moreover, it should be noted that, the 110 nm-thick (4×) TiO<sub>2</sub> thin films deposited at 600 °C show a remarkable photocatalytic activity (FQE =  $0.02 \times 10^{-3}$ ), higher to the one reported by Paz et al. [33] following a similar experimental procedure.

Since Degussa (Enovik) P25 TiO<sub>2</sub> powder, is widely used in many photocatalytic reaction systems due to its relatively high levels of photocatalytic activity, we prepared 1×, 2× and 4× Degussa P25 films on glass, according to the methodology of Mills et al. [22–24] in order to compare the as-grown TiO<sub>2</sub> thin films with a standard reference material. The thickness of the 1×, 2× and 4× Degussa P25 TiO<sub>2</sub> films is  $\sim 25$ ,  $\sim 40$  and  $\sim 90$  nm, respectively.

Fig. 6(a,b) illustrate the XRD pattern and a scanning electron microscope (SEM) picture of the 90 nm-thick (4×) Degussa P25 TiO<sub>2</sub> film. As expected, the diffraction peaks observed for 4× Degussa P25 TiO<sub>2</sub> film correspond to both anatase (marked with “A” in Fig. 6(a)) and rutile phase (marked with “R” in Fig. 6(a)), in good agreement with the JCPDS card (No. 84-1286) and JCPDS card (No. 88-1175) for a crystal structure of anatase and rutile, respectively [39,40].

From Fig. 6(b) one can see that the 90 nm-thick (4×) Degussa P25 TiO<sub>2</sub> film consists of TiO<sub>2</sub> nano-spheres with a diameter varying from 16–30 nm, in agreement with the nominal mean diameter of the Degussa P25 samples which is  $\sim 25$  nm. Furthermore, several agglomerations can be observed reaching a diameter of almost 100 nm.

Finally, Fig. 6(c) presents the optical transmittance spectra of the 1×, 2×, and 4× Degussa P25 TiO<sub>2</sub> films, in the wavelength region 250–950 nm, showing that all Degussa P25 samples are highly transparent in the visible wavelength region with an average transmittance of about 90%.

Fig. 7(a,b) presents the decrease of MB concentration (decolorization) and the normalized integrated area of SA vs. irradiation time, for 1×, 2×, and 4× Degussa P25 films under UV-A, using the same experimental condition with the sol-gel TiO<sub>2</sub> films described above. Once more, the inset of Fig. 7(a), confirms that the photodegradation of MB over Degussa P25 TiO<sub>2</sub> films follows first-order kinetics. The calculated apparent rate constants were 0.039, 0.055 and  $0.094 \text{ min}^{-1}$  for the 1×, 2× and 4× Degussa P25 TiO<sub>2</sub> films, respectively. One can notice that the Degussa P25 TiO<sub>2</sub> films are by far more photocatalytically active than the as-grown TiO<sub>2</sub>

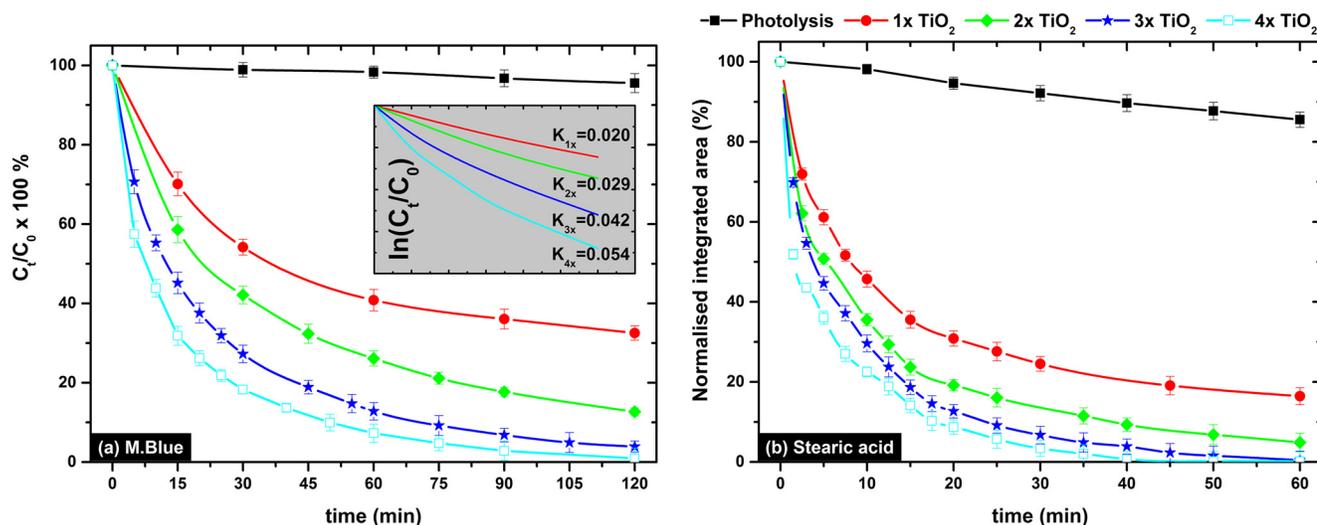


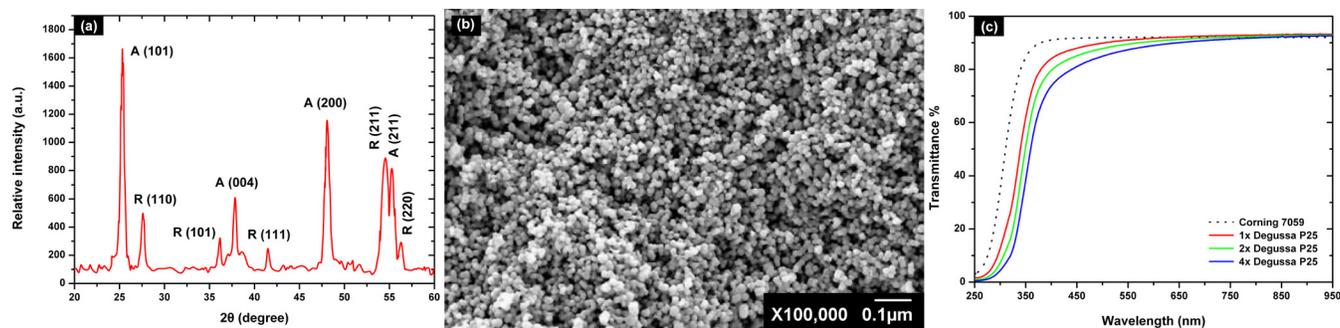
Fig. 5. % MB decolorization over the TiO<sub>2</sub> thin films under UV-A irradiation (a), and the apparent rate constants ( $k$ ) [inset of (a)]. The normalized integrated area of SA vs. irradiation time curves for 1×–4× TiO<sub>2</sub> thin films deposited by sol-gel on Corning glass at 600 °C is presented in (b). For comparison reasons, the photolysis curve (black solid squares) is also presented.

**Table 1**Photocatalytic activity of TiO<sub>2</sub> thin films deposited on glass substrates at 600 °C, regarding the decolorization of MB, at 60 and 90 min of exposure under UV-A illumination.

| $\alpha$ (%) | Photolysis (%) | 1× TiO <sub>2</sub> (%) | 2× TiO <sub>2</sub> (%) | 3× TiO <sub>2</sub> (%) | 4× TiO <sub>2</sub> (%) |
|--------------|----------------|-------------------------|-------------------------|-------------------------|-------------------------|
| 60 min UV-A  | 1.70           | 59.18                   | 73.90                   | 87.20                   | 92.73                   |
| 90 min UV-A  | 3.25           | 63.95                   | 82.32                   | 93.19                   | 97.17                   |

**Table 2**Photocatalytic activity at 15 min, initial stearic acid disappearance rate (mol/min) and formal quantum efficiency (FQE, see Mills and Wang [23]), for the TiO<sub>2</sub> thin films deposited on glass substrates using the sol-gel technique at 600 °C.

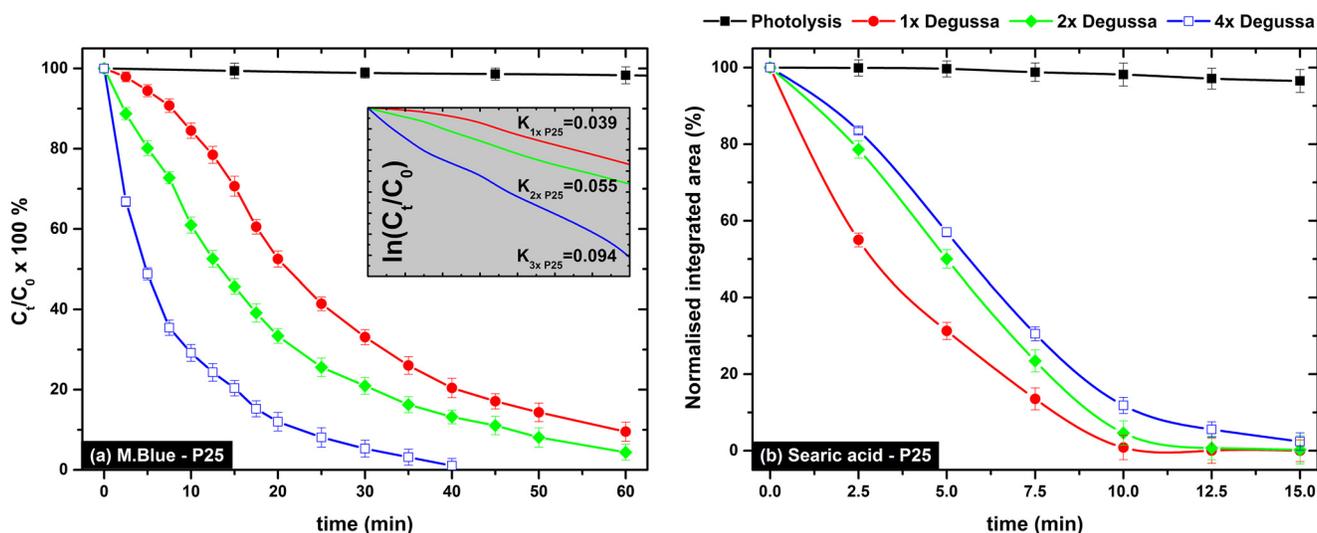
|  | Photolysis             | 1× TiO <sub>2</sub>   | 2× TiO <sub>2</sub>   | 3× TiO <sub>2</sub>   | 4× TiO <sub>2</sub>   |
|--|------------------------|-----------------------|-----------------------|-----------------------|-----------------------|
| $\alpha$ (%) at 15 min   | 3.56%                  | 64.45%                | 76.30%                | 81.32%                | 85.89%                |
| Initial SA disappearance rate (mol/min)                            | $3.05 \times 10^{-10}$ | $3.81 \times 10^{-8}$ | $4.95 \times 10^{-8}$ | $7.60 \times 10^{-8}$ | $9.46 \times 10^{-8}$ |
| Formal quantum efficiency, (FQE) <sub>(SA)</sub> /10 <sup>-3</sup> | 0.03                   | 4.03                  | 5.24                  | 8.05                  | 10.02                 |

**Fig. 6.** XRD pattern (a) and SEM picture (b) of our 90 nm-thick (4×) Degussa P25 TiO<sub>2</sub> film. The optical transmittance spectra of the 1×, 2×, and 4× P25 TiO<sub>2</sub> films, in the wavelength region 250–950 nm, are also presented in (c).

thin films at 600 °C, regarding the decolorization of MB, reaching an almost 95% MB concentration reduction after 30 min of irradiation (see the case of 4× P25 films in Fig. 7(a)).

On the other hand, Degussa P25 TiO<sub>2</sub> films are less effective for SA conversion than the TiO<sub>2</sub> thin films deposited using the sol-gel technique at 600 °C. Indeed, we have calculated the FQE and SA

disappearance rates for the 1×, 2×, and 4× Degussa P25 TiO<sub>2</sub> films, being  $\sim 5.32 \times 10^{-3}/\sim 5.64 \times 10^{-8}$  mol/min,  $\sim 4.09 \times 10^{-3}/\sim 4.33 \times 10^{-8}$  mol/min, and  $3.15 \times 10^{-3}/\sim 3.34 \times 10^{-8}$  mol/min, respectively, close to the values reported from Mills et al. in [23]. The higher photocatalytic activity of the as-grown TiO<sub>2</sub> thin films can be explained in terms of their large surface area. Since Degussa P25

**Fig. 7.** % MB decolorization (a) and normalized integrated area of SA (b) vs. irradiation time, for 1×, 2×, and 4× P25 films under UV-A irradiation. In the inset of (a) the apparent rate constants of % MB decolorization for the Degussa P25 films are presented.

TiO<sub>2</sub> films were formed by the aggregation of TiO<sub>2</sub> nano-spheres giving agglomerations with a diameter of ~100 nm (see Fig. 6(b)), quite bigger than the grain size of the TiO<sub>2</sub> films derived by the sol-gel technique at 600 °C (15.8 ± 2–19 ± 3 nm) (see Fig. 3), a smaller surface area available for light absorption is obtained for the case of Degussa P25 films, and hence a drop in the photocatalytic degradation rate of SA would be expected.

This surface area effect is not so intense for the case of the decolorization of methylene blue, since the MB aqueous solution “penetrates” easier through the Degussa P25 TiO<sub>2</sub> nano-spheres reaching each one of them, and thus MB is effectively decolorized upon UV-A irradiation, taking advantage of all the surface area available. On the other hand, solid organic compounds that deposit indoors or outdoors, such as SA, are only in touch with the outer area/surface of the catalyst, and thus their degradation is restricted to the outer area/surface only.

## Conclusions

Immobilized TiO<sub>2</sub> and Degussa (Enovik) P25 catalysts were deposited on glass using the sol-gel technique at 600 and 80 °C, respectively. The only detectable crystal structure in the TiO<sub>2</sub> thin films deposited on glass by sol-gel at 600 °C is that of anatase, while their grain size varies from 15.8 ± 2 nm–19 ± 3 nm. On the other hand, Degussa P25 films exhibit all the diffraction peaks that correspond to both anatase and rutile phases, while they consist of several agglomerations reaching a diameter of almost 100 nm. Finally, all the TiO<sub>2</sub> samples are highly transparent in the visible wavelength region and show remarkable photocatalytic activity regarding the decolorization of methylene blue and % degradation of stearic acid. In particular, the 110 nm-thick TiO<sub>2</sub> thin film deposited by sol-gel at 600 °C shows a very significant FQE value (10.02 × 10<sup>-3</sup>), much higher than that observed for the best Degussa (Enovik) P25 immobilized catalyst (5.32 × 10<sup>-3</sup>).

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